



2019 Metal Bender Red *Napa Valley*

Varietal Composition:

46% Cabernet Sauvignon, 35% Merlot and 13% Syrah 6% Petit Verdot

Ageing:

19 Months in 50% new French Oak barrels

Production:

480 cases

Background:

The Metal Bender line of wines are named in honor of the Stringer Family's manufacturing business in Wisconsin. The business stamps, machines and fabricates metal into components used in industries throughout America. They are "Metal Benders".

Vineyards:

The 2019 Metal Bender Red Blend come from premier vineyards all throughout Napa Valley. The Cabernet and Petit Verdot portion of the blend comes from Oakville, Howell Mountain and Stagecoach while the Merlot and Syrah come from the cooler southern Los Carneros AVA.

Winemaking:

The Metal Blender Red blend is as a barrel selection of Cabernet Sauvignon and Merlot barrels with a dollop of Syrah and Petit Verdot added for complexity and structure. The wine spent an average of 21 days on its skins before pressing.

Tasting Notes:

The 2019 Metal Bender red displays an explosive nose of bing cherry, raspberry, and sweet pipe tobacco. It's broad shouldered with chewy tannins and bright mouthwatering acidity. Can be enjoyed now but will reward patience in the cellar.

Technical Data:

pH: 3.61 TA: 6.2 Alc: 14.7%

Winemaker:

Casey Stringer